



SCATTERGOOD & JOHNSON LTD



ELECTRICAL ENGINEERING AND FLUID CONTROL DISTRIBUTORS

Greenlee
Slug Buster Mild Steel
Knockout Punch Kits

Manual / Hydraulic Use

- * Designed to punch up to 3.0mm mild steel, fibreglass and plastic enclosures.
- * Unique design requires only minimum sized pilot holes.
- * Slugs easily fall free from draw stud without clinging.
- * Operated manually with wrench or ratchet
- * The ball bearing draw stud minimizes working force considerably
- * Available in 16 different sizes.
- * Can be utilized for use with hydraulic drivers



Punch & Die Kits (Ball Bearing Draw Stud Included)

Part Number	Draw Stud for Hydraulic Tool		Hole Size Nominal		Actual Hole Size (mm)	Capacity (mm) Mild Steel	Price			
	34291(7804E) 34299(7904E)	LS60PLUS 15906(7646) 25097(7625)	ISO (mm)	PG						
31989/KIT	30043		16	9	15.2	2.0	P.O.A.			
35177/KIT				16.2	P.O.A.					
31990/KIT				11	18.6		P.O.A.			
31991/KIT				13	20.4		P.O.A.			
31962/KIT			20	16	22.5		P.O.A.			
35178/KIT				25.4	P.O.A.					
31993/KIT			25	21	28.3		P.O.A.			
36508/KIT				30.5	P.O.A.					
35179/KIT			31872 03294		32		29	32.5	3.0	P.O.A.
31995/KIT					40		37.0	P.O.A.		
35180/KIT	40.5	P.O.A.								
31996/KIT	50	36			47.0	P.O.A.				
35181/KIT		50.8			P.O.A.					
36171/KIT	63	42			54.0	P.O.A.				
31998/KIT		48			60.0	P.O.A.				
35182/KIT	64.0	P.O.A.								

* Punch & die available as separate components

Hydraulic Tool Use Only

- * Enables use of manual punches with hydraulic tooling
- * Replacement draw studs



Slug Buster Draw Stud (Mild Steel)

Part Number	Diameter (mm)	External Thread Length (mm)	Internal Thread (mm)	Draw Stud for Hydraulic Tool			Price
				LS60PLUS	34291(7804E) 34299(7904E)	15906(7646) 25097(7625)	
30043/DS	9.5	7.1	-				P.O.A.
31872/DS	19.0	105	-	-		-	P.O.A.
03294/DS	19	135	9.5		-		Refer

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Est.1899

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