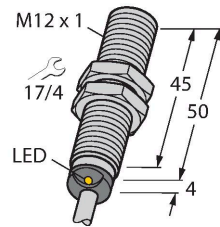


BI2-M12-AD4X

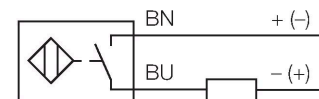
Inductive sensor



Features

- M12 × 1 threaded barrel
- Chrome-plated brass
- DC 2-wire, 10...65 VDC
- NO contact
- Cable connection

Wiring diagram



Technical data

Type	BI2-M12-AD4X
Ident. no.	44050
Rated switching distance	2 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2\%$ of full scale
Temperature drift	$\leq \pm 10\%$
Hysteresis	1...15 %
Ambient temperature	-25...+70 °C
Operating voltage	10...65 VDC
Residual ripple	$\leq 10\% U_s$
DC rated operational current	≤ 100 mA
Residual current	≤ 0.6 mA
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes / Cyclic
Voltage drop at I_e	≤ 5 V
Wire breakage/Reverse polarity protection	Complete
Output function	2-wire, NO contact, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	1 kHz
Design	Threaded barrel, M12 × 1
Dimensions	54 mm
Housing material	Metal, CuZn, Chrome-plated

Functional principle

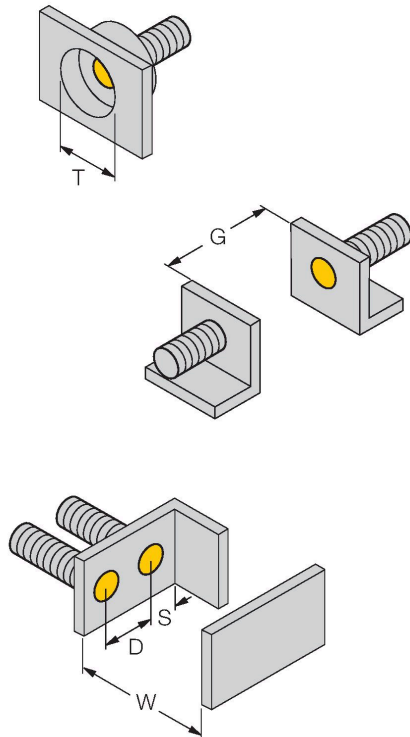
Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque housing nut	10 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	2 x 0.34 mm ²
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

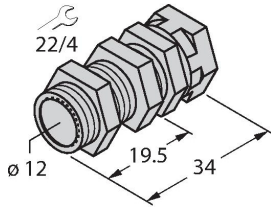


Distance D	24 mm
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

Accessories

QM-12

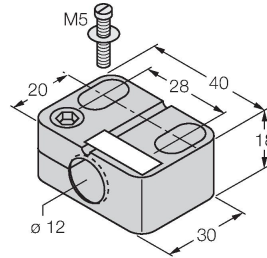
6945101



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M16 × 1. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-12B

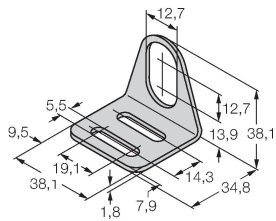
6947212



Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW12

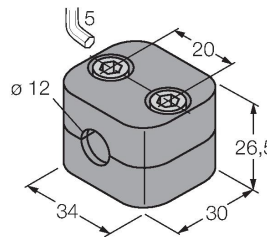
6945003



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-12

6901321



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene



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