

The new BA478C is a second generation panel mounting intrinsically safe loop powered indicating temperature transmitter which replaces the BA378C. It provides an accurate local digital temperature display, plus a 4/20mA output that may be scaled to represent any temperature range. Although incorporating new facilities such as HART<sup>®</sup> digital communication, diagnostics and a robust enclosure with an IP66 front, the BA478C remains electrically and mechanically compatible with the earlier model.

The main application of the BA478C is to display temperature in a hazardous process area and to transmit a linearised 4/20mA current to the safe area. The digital display may be in °C or °F with the units of measurement shown on the display. A separately programmable 31 segment bargraph provides an easy to read analogue indication of the process value and trend.

Calibration and conditioning may be performed via HART<sup>®</sup> communication or the front panel push buttons. All instrument functions and calibration, including the type of input, are configurable on-site thus reducing the instrument inventory. The transmitter will operate with three or four wire resistance thermometers and with most common types of thermocouple. Differential measurements can also be made. The BA478C accepts voltage and resistance inputs allowing pressure, weight or position transducer outputs to be displayed in engineering units and transmitted as a 4/20mA current and HART<sup>®</sup> signal.

HART<sup>®</sup> digital communication provides the primary temperature measurement in a digital format plus diagnostic information indicating the health of the sensor and the transmitter.

Sensor diagnostics are continuously performed by the BA478C transmitter, generally as specified by NAMUR standard NE107 and transmitted via the HART<sup>®</sup> communications link. Faults may also be indicated by outputting an under or over range current and flashing the transmitter display.

International intrinsic safety certification allows the BA478C and the associated sensor to be installed in most gas hazardous areas. The transmitter may be powered from a certified Zener barrier, or from a certified galvanic isolator that must be a 'smart' device if HART<sup>®</sup> communication is used.

The front panel is a robust Noryl moulding containing an armoured glass window which provides IP66 protection. A neoprene gasket seals the joint between the BA478C and the mounting panel allowing the transmitter to be installed in areas that will be cleaned with a hose.

An optional loop powered backlight produces green background illumination enabling the display to be read at night and in poor lighting conditions. It does not require additional field wiring or a power supply, but the transmitter minimum operating voltage is increased.

Dual Alarms are available as an option. Each has a galvanically isolated, solid state, single pole output that may be independently conditioned as a high or low alarm with a normally open or closed output. Annunciators on the instrument display show the status of both alarms.

Degrees Centigrade or Fahrenheit may be shown on the instruments display when thermocouple or resistance thermometer inputs are selected. Other units of measurement and tag or applicational information can be economically marked onto the display escutcheon prior to despatch or after installation on-site.

# BA478C

## Indicating temperature transmitter

*Intrinsically safe for use in all gas hazardous areas*

- ◆ Large display with bargraph.
- ◆ 4/20mA loop powered
- ◆ HART<sup>®</sup> communication & sensor diagnostics.
- ◆ Intrinsically safe ATEX, FM, cFM & IECEX.
- ◆ RTD, THC, voltage or resistance input.
- ◆ Optional: Loop powered backlight Dual alarms
- ◆ 144 x 72mm DIN enclosure with IP66 front.
- ◆ 3 year guarantee

[www.beka.co.uk/ba478c](http://www.beka.co.uk/ba478c)



# BEKA

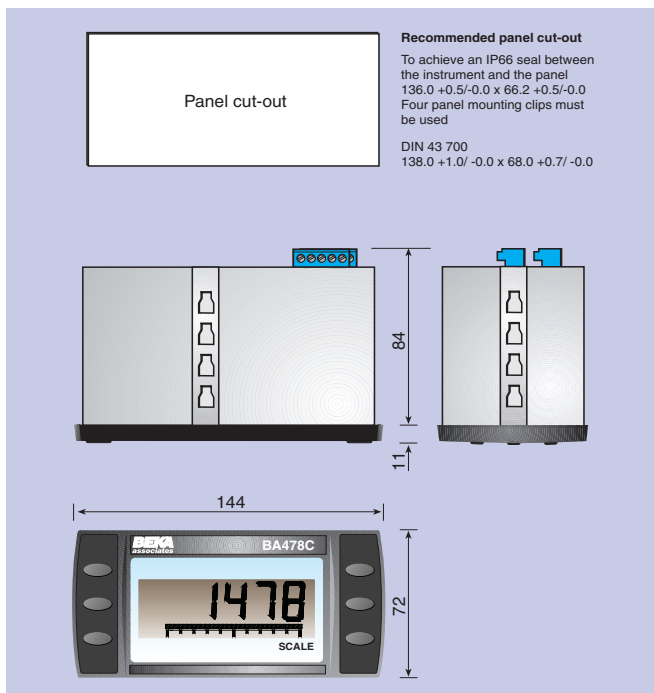
## associates

BEKA associates Ltd. Old Charlton Rd.  
Hitchin, Hertfordshire, SG5 2DA, U.K.  
Tel. (01462) 438301 Fax (01462) 453971  
e-mail [sales@beka.co.uk](mailto:sales@beka.co.uk) [www.beka.co.uk](http://www.beka.co.uk)

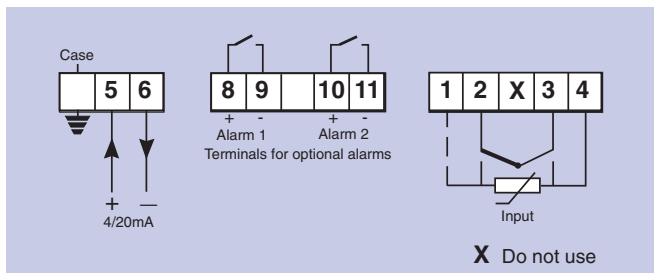
## SPECIFICATION

<b>Supply voltage</b>	
Without backlight	9 to 28V
With backlight	15.5 to 28V
<b>Output</b>	
Operating range	3.8 to 20.5mA
Resistance	5MΩ min
<b>Display</b>	
Type	Liquid crystal 20mm high -99999 to 99999 31 segment bargraph
Reading rate	2 per second
Resolution	
RTD & THC input	Selectable 0.1° or 1°
Voltage & Resistance input.	Fully selectable
<b>Input</b>	
Resistance thermometer	
Pt100 or Pt1000	-200 to 850°C
Connection	3 or 4 wires, or differential
Excitation current	175µA
Resistance	Adjustable between 0 & 5kΩ
Min span	10Ω
Thermocouple	
Type	Range °C
B	200 to 1820
E	-200 to 1000
J	-210 to 1200
K	-200 to 1372
N	-200 to 1300
R	-50 to 1768
S	-50 to 1768
T	-200 to 400
Voltage	Adjustable between ±1.9V
Minimum span	2mV
<b>HART® communication</b>	HART Registered, compliant with HART protocol standard revision 7.
<b>Diagnostics</b>	Generally as NAMUR NE107. Output via HART® and under or over range output current.
<b>Performance</b>	
Accuracy	
RTD input	±0.1°C
THC input	±10µV
Effect of temperature on display	
	Voltage      THC      RTD
Zero drift	<1µV/°C   <1µV/°C+0.02°C/°C   <20ppm/°C
Span drift	<30ppm/°C   <30ppm/°C   <80ppm/°C
Effect of temperature on 4/20mA output	
Zero drift	<20ppm/°C
Span drift	<50ppm/°C
Series mode ac rejection	<0.1% error for 150mV rms 50 or 60Hz
Common mode ac rejection	<0.1% error for 250V rms 50 or 60Hz
<b>Intrinsic safety</b>	
<b>Europe ATEX</b>	
Code	II 1 G, Ex ia IIC T5 Ga Ta = -40 to 70°C (-20°C operating temperature)
Certificate No.	ITS09ATEX26156X
<b>USA FM</b>	
Standard	3610 Entity
Code	CL I, II, III; Div 1; GP A, B, C & D AEX ia IIC T4 T4 @ 70°C 3035396
File	3035396
Standard	3611 Nonincendive
Code	CL I; Div 2; GP A, B, C & D T4 @ 70°C 3035396
File	3035396
<b>Canada cFM</b>	
File	3035396C
<b>International IECEx</b>	
Code	x ia IIC T5 Ga Ta = -40 to 70°C (-20°C operating temperature)
Certificate No.	IECEx ITS 09.0006X
<b>Environmental</b>	
Operating temp	-20 to 70°C
Storage temp	-40 to 85°C
Humidity	To 95% non condensing
Enclosure	
Front	IP66
Rear	IP20
EMC	Complies with EMC Directive 2014/30/EU
<b>Mechanical</b>	
Terminals	Screw clamp for 0.5 to 1.5mm <sup>2</sup> cable
Weight	0.7kg

## DIMENSIONS (mm)



## TERMINAL CONNECTIONS



### Accessories

Loop powered backlight	Operating voltage increased to 15.5V min.
Dual alarm	Isolated, solid state single pole
Ron	< 5Ω + 0.6V
Roff	> 180k
Scale legend	Units of measurement or application marked onto display escutcheon. ~ Note: For RTD & THC inputs, °C or °F is shown on the instrument display.
Tag strip	Thermally printed legend on rear of instrument

~ See accessory datasheet for details

## HOW TO ORDER

Model number	<b>Please specify</b> BA478C
Input	RTD; THC & type; V or R*
C/J compensation	On or Off [THC input only]*
Display units	°C or °F* [RTD or THC inputs]
Display at which output is:	
4mA	XXXXX
20mA	XXXXX
Display at which bargraph:	
Starts	XXXXX
Finishes	XXXXX
Fault indication	Off; under range or over range
<b>Accessories</b>	<b>Please specify if required</b>
Display backlight	Backlight
Dual alarms	Alarms
Escutcheon marking	Legend
	Note: For RTD & THC inputs, °C or °F may be shown on the instrument display.
Tag strip	Legend

\* If calibration information is not supplied, instrument will be conditioned for 3 wire Pt100 RTD input with a 4 to 20mA output and bargraph corresponding to a display of 0.0 to 100.0°C, with no fault indication.



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