






# INSTALLATION MANUAL

## R-8AI-8DIDO

### PRELIMINARY WARNINGS

The word **WARNING** preceded by the symbol  indicates conditions or actions that put the user's safety at risk. The word **ATTENTION** preceded by the symbol  indicates conditions or actions that could damage the instrument or connected equipment.

The warranty shall become null and void in the event of improper use or tampering with the module or devices supplied by the manufacturer as necessary for its correct operation, and if the instructions contained in this manual are not followed.

|  |  |
|--|--|
|   | <b>WARNING:</b> The full content of this manual must be read before any operation. The module must only be used by qualified electricians. Specific documentation is available using the QR-CODE shown on page 1.  |
|  | The module must be repaired and damaged parts replaced by the Manufacturer. The product is sensitive to electrostatic discharges. Take appropriate measures during any operation.  |
|  | Electrical and electronic waste disposal (applicable in the European Union and other countries with recycling). The symbol on the product or its packaging shows the product must be surrendered to a collection centre authorized to recycle electrical and electronic waste. |



R-8AI-8DIDO  
DOCUMENTATION



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### CONTACT INFORMATION

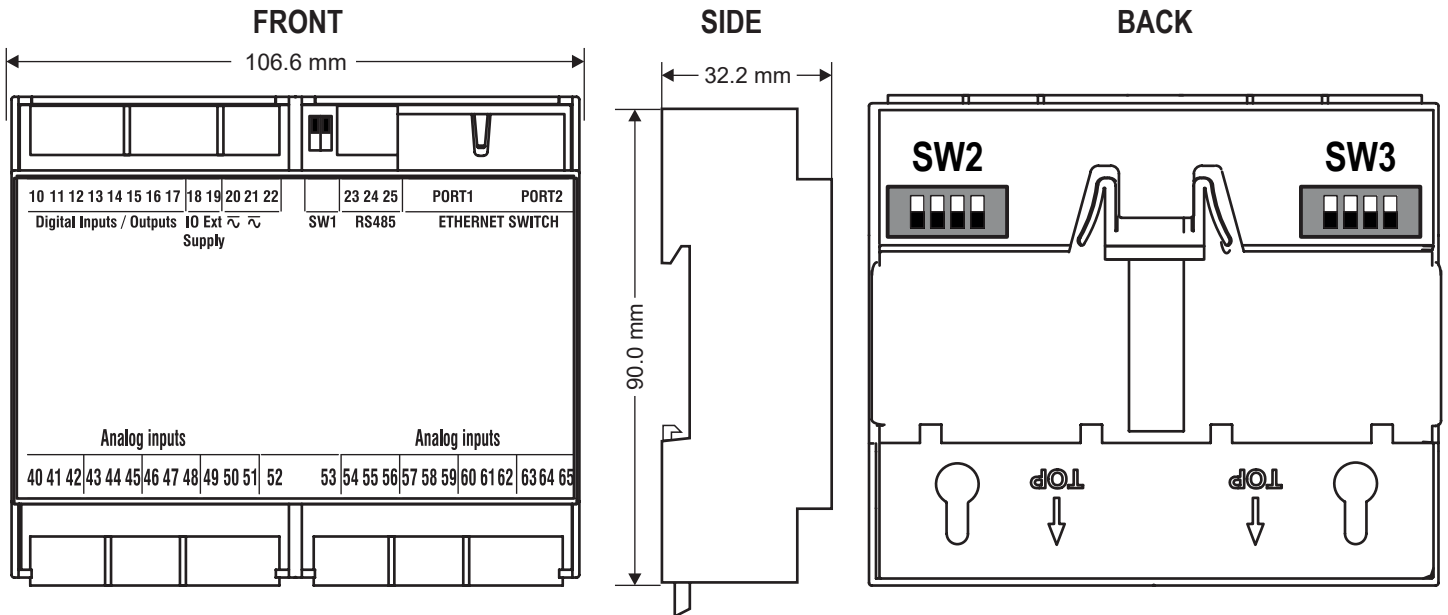
|                   |                    |                     |                       |
|-------------------|--------------------|---------------------|-----------------------|
| Technical support | supporto@seneca.it | Product information | commerciale@seneca.it |
|-------------------|--------------------|---------------------|-----------------------|

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The content of this document corresponds to the described products and technologies.

Stated data may be modified or supplemented for technical and/or sales purposes.

# MODULE LAYOUT




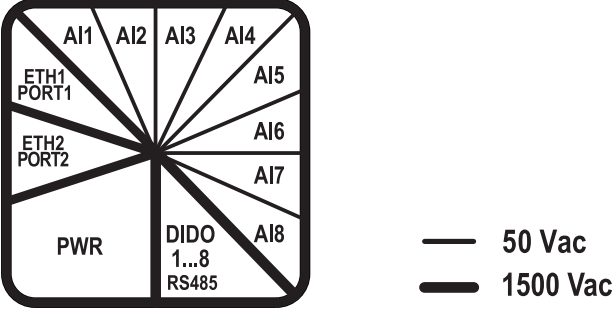


**Weight:** 170 g; **Enclosure:** UL94-V0 self-extinguishing PC/ABS material, black.

## SIGNALS VIA LED ON FRONT PANEL

| LED  | STATUS   | LED meaning   |
|--|----------|---|
| IO1/IO8                                    | On       | Digital input/output active                         |
|  | Off      | Digital input/output not active                     |
| OUT SUP                                    | On       | Digital inputs/outputs powered                      |
|  | Off      | Digital inputs/outputs not powered                  |
| STS<br>(Status only version R-8AI-8DIDO)   | On       | IP address set                                      |
|  | Flashing | Waiting for the IP address from the DHCP            |
| STS<br>(Status only version R-8AI-8DIDO-P) | On       | IP address set                                      |
|  | Flashing | No configured IP address                            |
| COM<br>(only version R-8AI-8DIDO-P)        | Off      | No Profinet communication                           |
|  | Flashing | Profinet communication present                      |
| FAIL                                       | On       | Digital output in FAIL / TC in Burn or out of range |
| RX<br>(only version R-8AI-8DIDO)           | On       | RS485 port wiring error                             |
|  | Flashing | Reception of data packet completed on RS485         |
| TX<br>(only version R-8AI-8DIDO)           | Flashing | Reception of data packet completed on RS485         |
| ETH TRF (Yellow)                           | Flashing | Packet transit on Ethernet port                     |
| ETH LNK (Green)                            | Flashing | Ethernet port connected                             |

# TECHNICAL SPECIFICATIONS

|  |  |
|--|--|
| <b>CERTIFICATIONS</b>                    |     |
| <b>INSULATION</b>                        |    |
| <b>POWER SUPPLY</b>                      | Voltage: 10 ÷ 40 Vdc; 19 ÷ 28 Vac; 50 ÷ 65 Hz; Absorption: 3 W   |
| <b>ENVIRONMENTAL CONDITIONS</b>          | Operating temperature: from -25°C to +65°C<br>Humidity: 10% ÷ 90% non condensing.<br>Storage temperature: from -30°C to +85°C<br>Protection rating: IP20   |
| <b>ASSEMBLY</b>                          | 35mm DIN rail IEC EN60715  |
| <b>CONFIGURATION</b>                     | With built-in WEB server (only version R-8AI-8DIDO)  |
| <b>CONNECTIONS / COMMUNICATION PORTS</b> | 3.5 mm pitch terminal block, 1.5 mm <sup>2</sup> max cable section<br>2 Ethernet (with LAN fault-bypass function) 100 base T on RJ45<br>1 RS485 port on terminals (only version R8AI--8DIDO)   |
| <b>DIGITAL INPUTS</b>                    | Number of channels: 8; Voltage: Threshold ON: > 11 V; Threshold OFF:< 4 V; Vmax: 28 V; Impedance 9 kΩ<br>Compliant with IEC61131-2 type 3.   |
| <b>DIGITAL OUTPUTS</b>                   | Number of channels: 8, MOSFET, PNP; Max voltage/current: 0.2A; 9÷ 28 V   |
| <b>ANALOG INPUT</b>                      | Number of channels: 8; Type: voltage, current, thermocouple, Max. 1 PT100 resistance thermometer.<br>Measuring range: Voltage: -30 V ÷ +30 V; -150 mV ÷ +150 mV<br>Current: -24 mA ÷ +24 mA (maximum loop power: 24 Vdc)<br>Thermocouple: J, K, T, E, N, R, S, B, L<br>Resistance thermometer: PT100: -200 °C ÷ +650 °C (only for cold junction or measurement compensation) |

# ELECTRICAL CONNECTIONS

## ⚠ CAUTION

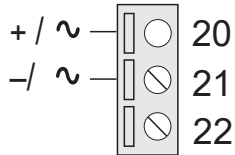
The upper power supply limits must not be exceeded, as this could cause serious damage to the module.

Switch the module off before connecting inputs and outputs.

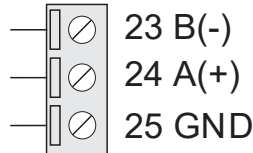
To meet the electromagnetic immunity requirements:

- use shielded signal cables;
- connect the shield to a preferential instrumentation earth system;
- separate shielded cables from other cables used for power installations (transformers, inverters, motors, etc...).

### POWER SUPPLY



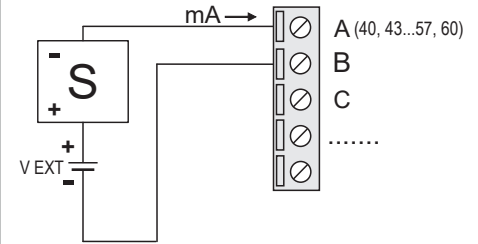
### RS485 SERIAL PORT



Connection to the RS485 port.  
Polarity is not standardised and in some devices may be inverted.

### CURRENT (mA)

Passive transmitter, with external power supply (SINK)

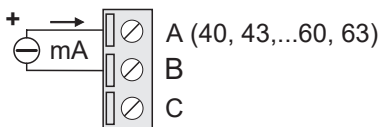


The relative dip-switch goes to the ON position

## ANALOG INPUTS: The device has 8 analog inputs that can be configured via DIP-SWITCH:

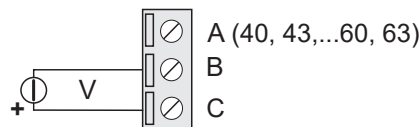
### CURRENT (mA)

Active transmitter (SOURCE)



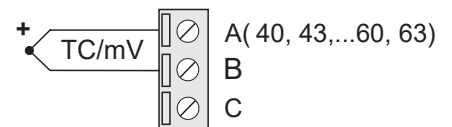
The relative dip-switch goes to the ON position

### VOLTAGE (V)



The relative dip-switch goes to the OFF position

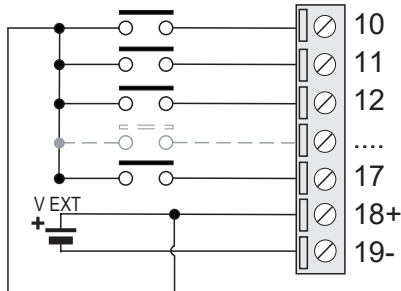
### THERMOCOUPLE (Tc / mV)



The relative dip-switch goes to the OFF position

### DIGITAL INPUTS (PNP)

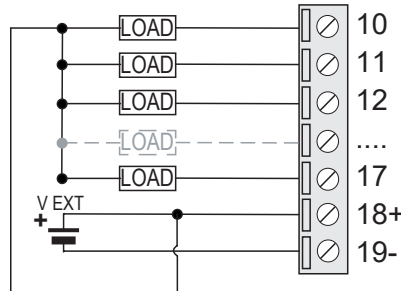
With external power



Digital inputs must be externally powered to function properly.

### DIGITAL OUTPUTS (PNP)

With external power



The digital outputs must be powered externally to function properly.

# SETTING THE DIP-SWITCHES

## ⚠ WARNING

The DIP-switch settings are read only at boot time. At each change, perform a restart.

For use and settings via DIP-SWITCH, see the user manual available on the website on the web page dedicated to the product.

### DIP-SWITCH SW2 AND SW3: ANALOG INPUT CONFIGURATION

| SW2 |     |     |     | SW3 |     |     |     |
|-----|-----|-----|-----|-----|-----|-----|-----|
| 1   | 2   | 3   | 4   | 1   | 2   | 3   | 4   |
| AI1 | AI2 | AI3 | AI4 | AI5 | AI6 | AI7 | AI8 |

DIP-SWITCHES SW2 and SW3 are located on the back of the device.

### SW1 DIP-SWITCH: DEFAULT SETTINGS

| SW1  |     |                  |
|------|-----|------------------|
| DIP1 | OFF | DEFAULT SETTINGS |
| DIP2 | OFF |                  |

DIP-SWITCH SW1 is located on the front of the device.

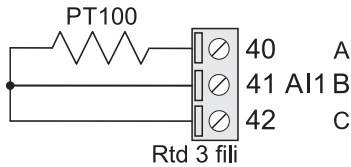
## ⚠ CAUTION

The input for the RTD thermoresistance is available only for the first channel. For channels 2 to 8 it is not available.

## ⚠ WARNING

The product is not suitable for connection to a dangerous voltage conductor.  
The maximum allowable voltage is 50 Vac / 75 Vdc with respect to earth.

### THERMORESISTANCE



The SW1 Dip-Switch selector 1 goes to the OFF position.  
Function valid only for analog input 1.

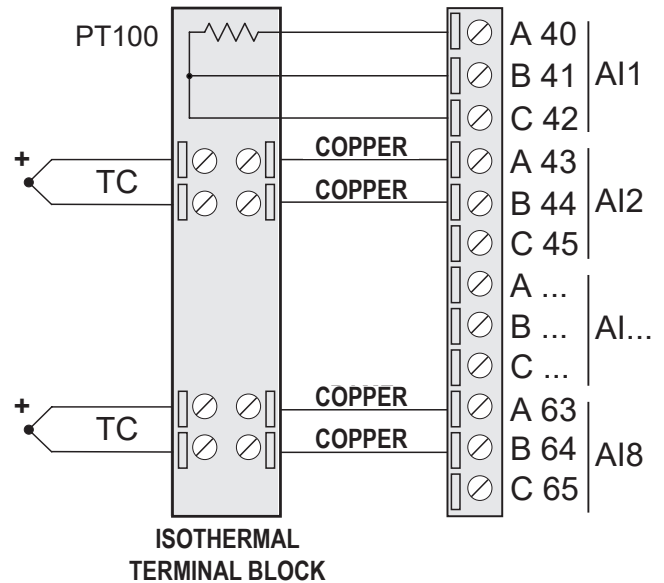
### INSTRUCTIONS FOR ANALOG INPUTS:

The analog inputs of this device are designed to measure voltages/currents on floating circuits that is not electrically connected to each other.

In the case of measurement with thermocouples it is possible to obtain correct measurements even if they are applied to common metal parts.

The temperature measurement using thermocouples can be affected by measurement errors due to the determination of the cold junction temperature carried out near the terminal. To eliminate any measurement errors it is necessary to wire the thermocouples on an isothermal terminal board separate from the device as shown in the diagram on the side.

Input No.1 set as Pt100 (see the DIP- SWITCH table) will then be used to measure the cold junction temperature of said terminal block.



## FEATURE SUMMARY

### ANALOG INPUTS

|                     | Range          | Effective resolution<br>(at 400 ms) | Impedance | Precision | Temperature drift | Ext. current |
|---------------------|----------------|-------------------------------------|-----------|-----------|-------------------|--------------|
| <b>Voltage (V)</b>  | -30 ÷ +30 Vdc  | 0.05 mV                             | > 200 kΩ  | 0.1% f.s. | 50 ppm            |              |
| <b>Current (mA)</b> | 0 ÷ +24 mA     | 0.07 μA                             | 60 Ω      | 0.1% f.s. | 50 ppm            |              |
| <b>Voltage (mV)</b> | -150 ÷ +150 mV | 0.5μV                               | > 10 MΩ   | 0.1% f.s. | 50 ppm            |              |
| <b>Thermocouple</b> | -150 ÷ +150mV  | 0.5μV                               | > 10 MΩ   | 0.1% f.s. | 50 ppm            |              |
| <b>PT100</b>        | -200 ÷ 650 °C  | 6 mΩ (0.015°C at 0°C)               |           | 0.1°C     | 50 ppm            | 250 μA       |

### THERMOCOUPLE TYPE

|          | Range<br>[°C] | Standard   | Internal cold junction error<br>[°C] |
|----------|---------------|------------|--------------------------------------|
| <b>J</b> | -210..1200    | EN 60584   | 2                                    |
| <b>K</b> | -200..1372    | EN 60584   | 2                                    |
| <b>T</b> | -200..400     | EN 60584   | 2                                    |
| <b>E</b> | -200..1000    | EN 60584   | 2                                    |
| <b>N</b> | -200..1300    | EN 60584   | 2                                    |
| <b>R</b> | -50..1768     | EN 60584   | 2                                    |
| <b>S</b> | -50..1768     | EN 60584   | 2                                    |
| <b>B</b> | 250..1820     | EN 60584   | 2                                    |
| <b>L</b> | -200..800     | GOST:8.585 | 2                                    |

# DAISY-CHAIN ETHERNET CONNECTION

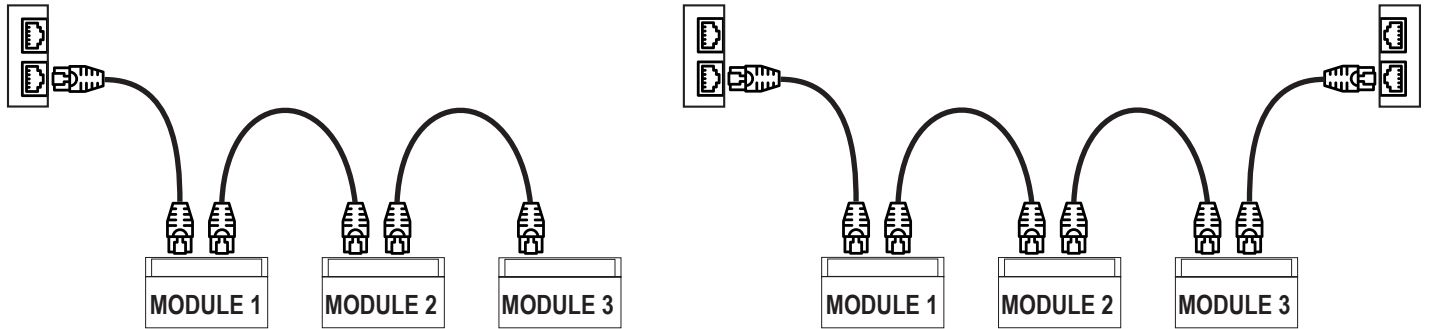
## ⚠ WARNING

FUNCTION VALID ONLY FOR THE R-8AI/8DIDO-2 AND R-8AI-8DIDO-2-P MODELS

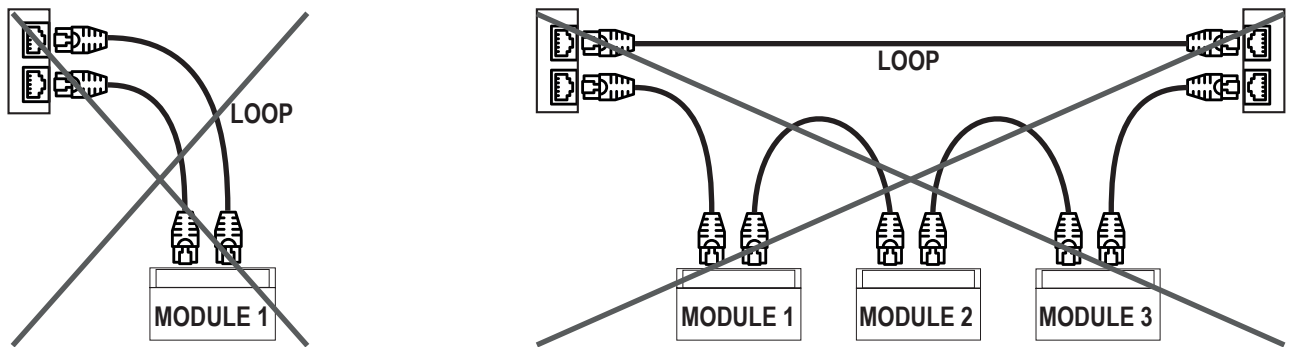
## ⚠ CAUTION

IT IS NOT ALLOWED TO CREATE LOOPS WITH ETHERNET CABLES

Using the daisy-chain connection it is not necessary to use switches to connect the devices.  
The following examples show the correct connections.



There must be no loops in the Ethernet cabling, otherwise the communication will not work. The modules and switches must be connected eliminating any loops. The following examples show the incorrect connections.



The LAN fault-bypass function allows you to keep the connection between the two Ethernet ports of the device ON, in the event of a power failure. If a device turns off, the chain is not interrupted and the devices downstream of the switched-off one will still be accessible. This function has a limited duration: the connection remains active for a few days, typically 4. The fault-bypass function requires that the sum of the lengths of the two cables connected to the switched off module is less than 100m.

## ETHERNET CONNECTION RULES

For the Ethernet cabling between the devices, the use of the unshielded CAT5 or CAT5e cable is required.

## FACTORY IP ADDRESS (ONLY R-8AI-8DIDO)

The default module IP address is static: 192. 168. 90. 101

## WEB SERVER

To access the maintenance Web Server, use the following credentials:

Default user: admin

Default password: admin

## ⚠ CAUTION

DO NOT USE DEVICES WITH THE SAME IP ADDRESS IN THE SAME ETHERNET NETWORK.